

Date: Tuesday, 11/13/2007 1:33:19 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET HINGE		
Job Number	: 35684		Part Number	: D22321		
Estimate Number	: 10587		Drawing Number	: D2232 REV C		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	11/13/2007	S.O. No. : N/A	Drawing Revision	: C		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 11/29/2007		
Previous Run	: 31608		Qty:	50	Um:	Each
Written By	: <u>11/13</u>					
Checked & Approved By	: <u>11/13</u>					
Comment	: Est.B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-11-21 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M304S11GA	304/316 .125 Sheet 1.581
		Comment: Qty.: 0.0255 sf(s)/Unit Total : 1.2758 sf(s) 304/316 .125 Sheet <u>104934</u> <u>1B 07-11-16</u>
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: <u>C</u> <u>1B 07-11-16</u> Prog Rev: <u>C</u>
		2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <u>1B 07-11-16</u>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Pkt 0.</u> <u>1B 07-11-16 (52)</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/11/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 35684		Part Number: D22321
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21 	FINAL INSPECTION/W/O RELEASE  (52) 10/11/20
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion 		4 8/11/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

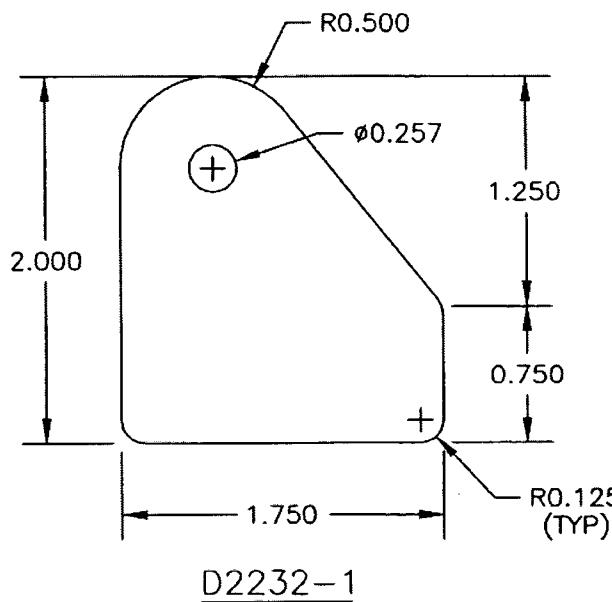
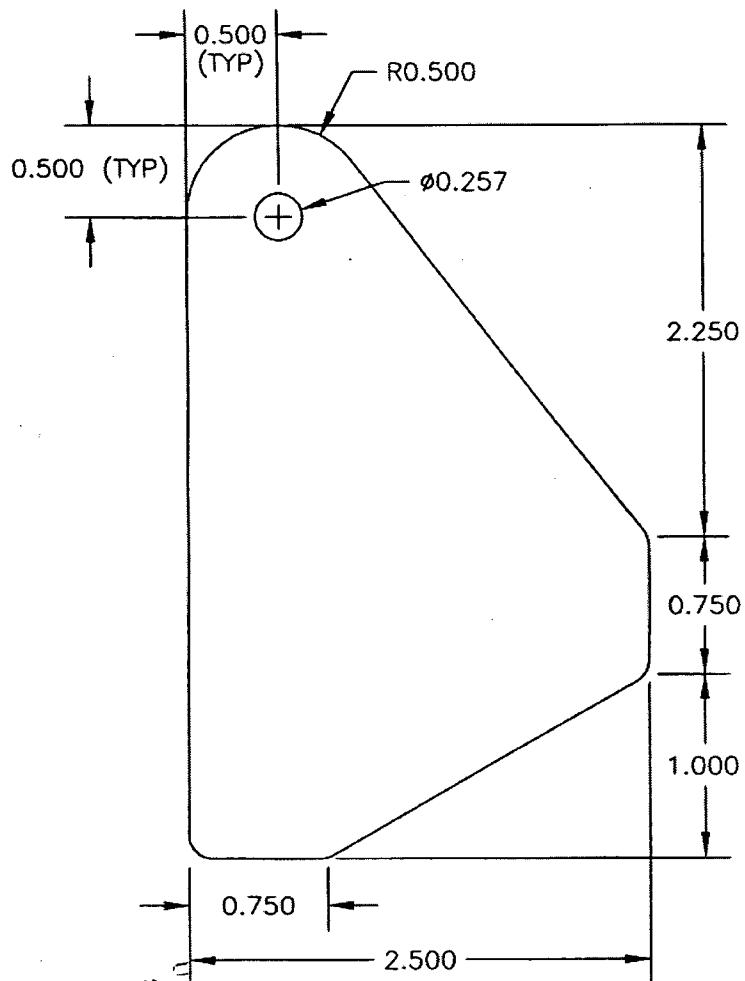
DART AEROSPACE LTD	Work Order:	35680
Description: Basket Hinge	Part Number:	D2232-1
Inspection Dwg: D2232	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>B</u>	Audited by:	<u>C</u>	Prototype Approval:	N/A
Date:	<u>07-11-16</u>	Date:	<u>07/11/16</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.05.10	New Issue	KJ/JLM <i>✓</i>	<i>RE</i>



MATERIAL: AISI 304/316 SS 0.125 THICK

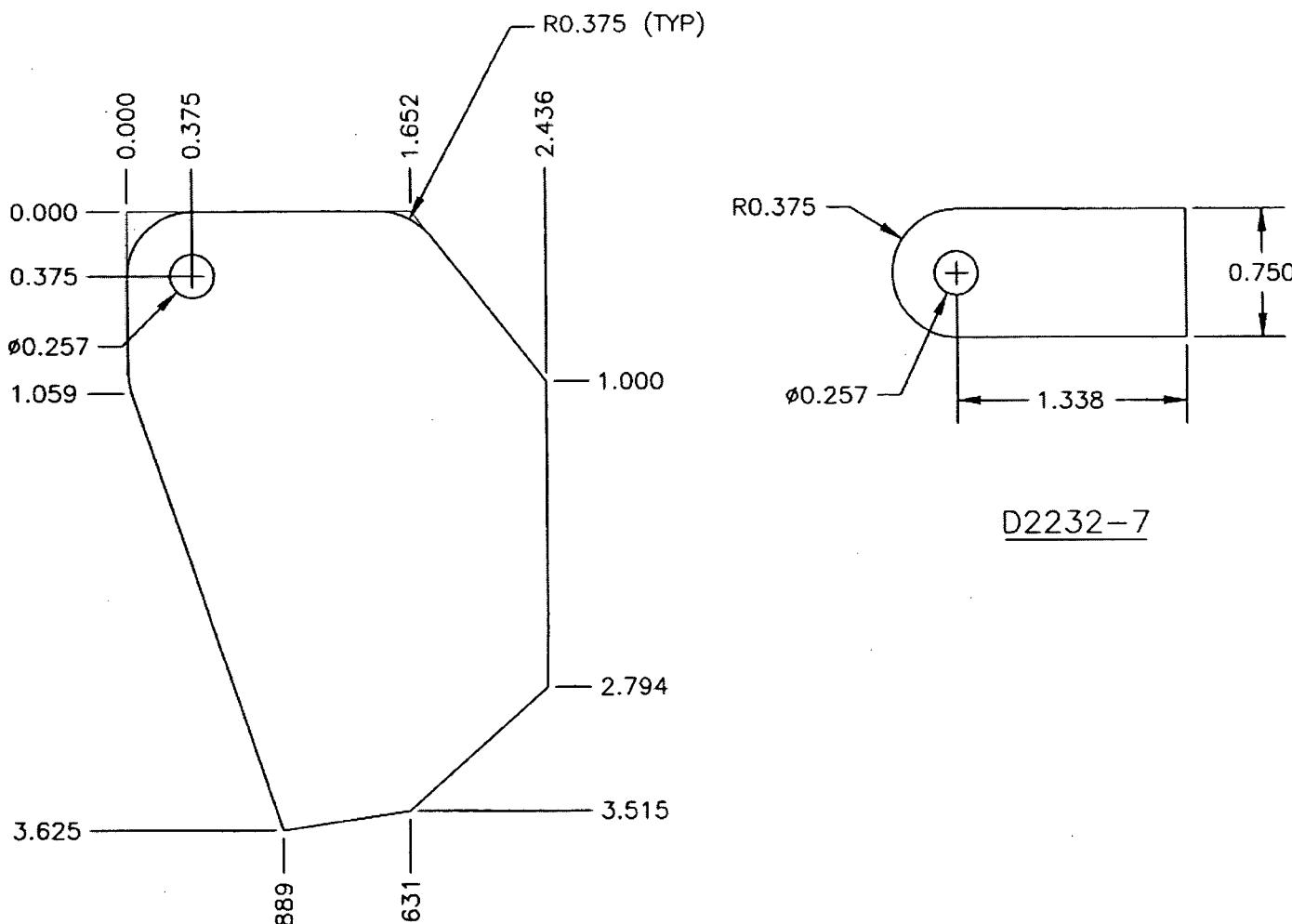
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WITHOUT NOTICE
WORK ORDER
NO. 35680

RELEASED
43.05.05
KE

DART

ISSUED
2000

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C
CHECKED	APPROVED	DRAWING NO.	SHEET 1 OF 2
100	JK	D2232	
DATE		TITLE	SCALE
98.04.28		BASKET HINGE	1:1
A	94.05.12	NEW ISSUE	
B	96.01.02	ADDED -5 AND -7	
C	98.04.28	0.125 THICK WAS 0.063	



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NO. 35620

MATERIAL: AISI 304/316 SS 0.125 THICK

DART

COPY ISSUED
NO

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2232
DATE		REV. C TITLE BASKET HINGE
98.04.28		SHEET 2 OF 2 SCALE 1:1

RELEASED
49.05.05 KE

